



Two-part epoxy putty stick that bonds, seals leaks and repairs gouges in steel, aluminum, wood, fiberglass, concrete and ceramics.

Cures rock hard in minutes.

Bonds well to wet surfaces. Can be painted, sanded, machined, tapped or drilled when fully cured.

Directions:

- Use gloves if you find skin sensitivity.
- For best results, clean and roughen bond area prior to application.
- Twist or cut off required amount.
- To mix, knead with fingers to a uniform color. If tacky on hand, wet hand slightly. A quick way to knead the putty is on a hard, clean surface.
- Apply to surface to be repaired (within two minutes of mixing). The mix epoxy does not exhibit high bond strength at this point but appears to be merely lying on the surface. Force into any cracks or holes to be dilled and strike off excess material.
- When applying to a damp, wet, or slowly leaking area, work the material forcefully into the surface and apply pressure until adhesion begins to take effect.
- For a smooth appearance of the cured compound, hand rub with water or a damp cloth prior to hardening.
- Remove excess material before hardening begins.
- After 20-30 minutes the epoxy will harden and form a tenacious bond.
- Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.

WARNING: Potential skin sensitizer. Contains epoxy resins and amine which may cause irritation to sensitive skin. Wash hand with soap and water after use. Use gloves if you find skin sensitivity. Eye irritant, in case of eye contact, flush with water. Contact physician. May be harmful if swallowed. KEEP OUT OF REACH OF CHILDREN.

For Chemical Emergency, Spill, Leak, Fire, Exposure, or Accident Call Chemtrec Day or Night - Domestic North America 800-424-9300/International 703-527-3887 (collect)

PHYSICAL PROPERTIES:

WORKING LIFE (min): 20

SHELF STABILITY: 6 months minimum @ 75°F

SHORE D HARDNESS (full cure, 24hrs.): 75

LAP SHEAR TENSILE STRENGTH ON STEEL (1" x 1" x 1/16" LBS.): 700

TEMPERATURE LIMITATIONS: 250°F continuous

CHEMICAL RESISTANCE: Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids and bases.

ELECTRICAL RESISTANCE: 30,000 megohms

DIELECTRIC STRENGTH: 300 volts/mil

SHRINKAGE: Less than 1%

NON-VOLATILE CONTENT: 100%

COMPRESSIVE STRENGTH: 12,000 psi

All information on this data sheet is based on laboratory testing and is not intended for design purposes. The manufacturer makes no representation or warranties of any kind concerning this data.

**Mighty Putty™, Distributed by Top Dog Direct LLC, and Natures Pilliows Inc.,
Langhorne, PA 19047**

Made in USA

Net Wt. 2 oz tubes

For Re-Orders visit www.MightyPutty.com or call 800-340-3418, 8A-8p Eastern